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RBW6705G03231-3G
Job Sheet 198706



Part No: RBW6705G03231-3G Job Qty: 1 pcs

Part Name: Clinometer Support Tool Main Rotor



Part Weight: 0 lbs Status: New Priority: Medium

Job Created: 8/1/19 Job Tracking No:

Due Date: 8/23/19 Created By: Marie Lajeunesse

Type: SOLD Description:

Note: DWG RBW6705G03231-3G Rev 1 IPP Rev. A 19.07.31 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Small Fab - 1	1 pcs	8/23/19		0.00	0.20	Small Fab - 1		
							Small Fab - 2		MLL
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	8/23/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Packaging 3 - 1 - Stock - B4B	1 pcs	8/23/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



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Container No: S209757

Part: RBW6705G03231-3G
Job No: 198706
Serial No/Batch: S209757
Revision: 1
Inspector:
Exp Date:
Instructions:

Date: 08/28/19

DAS
40
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					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
130 QC 21 - FG	1 pcs	8/23/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

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Part Op 100 - 1-Assemble as per DWG. 2-Ink stamp as per note 2. ***Note, ok to use NAS1756-12 streamer as per Descriptions: **engineering.*****
110 - QC5- Inspect part completeness to step on W/O
120 - Identify as per dwg & Stock Location: _____
130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	2 Ea (2 ea)	100-Small Fab - 1	5206750
86805T36	Split Ring	1 Ea (1 ea)	100-Small Fab - 1	5205069
CL-2-C	Lanyard Wire	1 ft (1 ea)	100-Small Fab - 1	5200004
NAS1756-12	Remove Before Flight	1 Ea (1 ea)	100-Small Fab - 1	5055799
RBW6705G03231-3G-1	Clinometer Support Tool Main Rotor	1 pcs (1 ea)	100-Small Fab - 1	5204085

Job Allocations

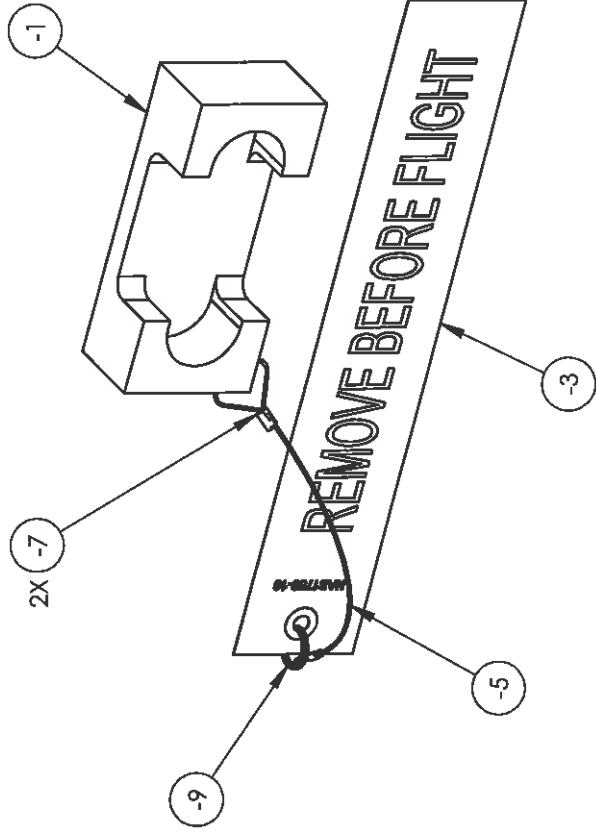
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	3896T31	2	704	0
	86805T36	1	0	0
	CL-2-C	1	1,168	0
	NAS1756-12	1	361	0
	RBW6705G03231-3G-1	1	0	0

Part Specifications
Specifications could not be found.

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1	15-0121	UPDATED TO NEW DRAFTING STANDARDS. -1 ADDED ENGRAVE NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	6/1/2015	DPD
				JAG

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WORK ORDER
NO. 198766
MUS
19-08-01

NOTES:
1. PART OF KIT RBW6705G00231-3G.
2. STAMP BLACK T/N ON FLAG.



TITLE
CLINOMETER SUPPORT TOOL M/R

ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	P.G.	MAT'L	DWG NO.	REV
		-1	1	CLINOMETER SUPPORT	6061		2	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/8 DECIMALS ± .01 ANGLES ± .5° 1. BREAK ALL SHARP EDGES .015 x 45° 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	RBW6705G03231-3G	1
	B/O	-3	1	REMOVE BEFORE FLIGHT FLAG	PLASTIC	NAS 1756-16	1	APPROVED TREAT FINISH SPEC		
	B/O	-5	1	LANYARD CABLE	COATED STEEL	Ø1/16 X 12 (CARR LANE #CL-2-C)	1	USED ON MODEL AGUSTA AW139		
	B/O	-7	2	OVAl SLEEVE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1			
	B/O	-9	1	SPLIT RING	STEEL	Ø.80 I.D. X Ø.07 WIRE (MCMASTER-CARR #8680ST36)	1			

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details:		Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	
		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
Completed By		Lead hand / Supervisor			
QC / QA Coordinator					